# **Company Profile**

Metallurgical Consultancy and Services Sdn. Bhd.







Contact Person: Dr. Lim Ching Liang, Director

Contact Details: 20, Seksyen U5/17 (PS), Seksyen U5 40150 Bandar Shah Alam, Selangor Malaysia

Telephone No.: 603-78450730 & 603-78450740 Telefax: 603-78450729 (Accounts), 603-78450737 (Dr. Lim) 603-78450739 (Admin)

http://www.metacos.com

MS ISO/IEC 17025 : 2005 Accredited Since Oct 2009
SAMM NO. 442



## **TABLE OF CONTENT**

#### **Our Services**

- Consultancy and Failure Investigation
- HIC and SSC
- Destructive Mechanical Tests
- Non Destructive Tests
- Metallography and Replica
- Calibration

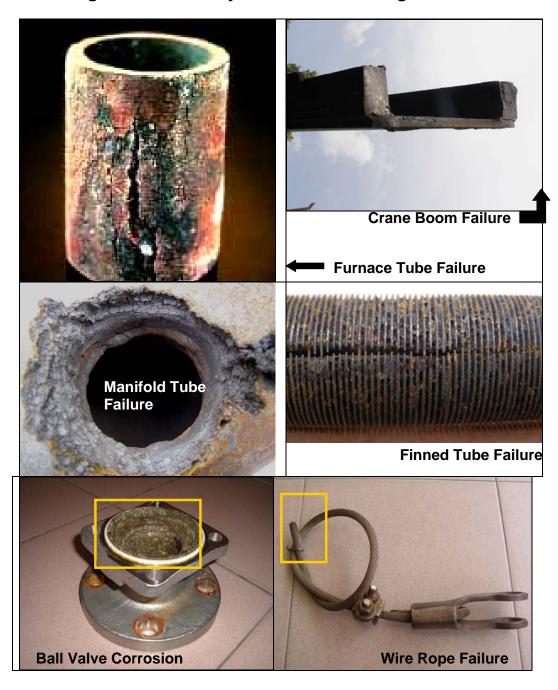
#### **Our Products**

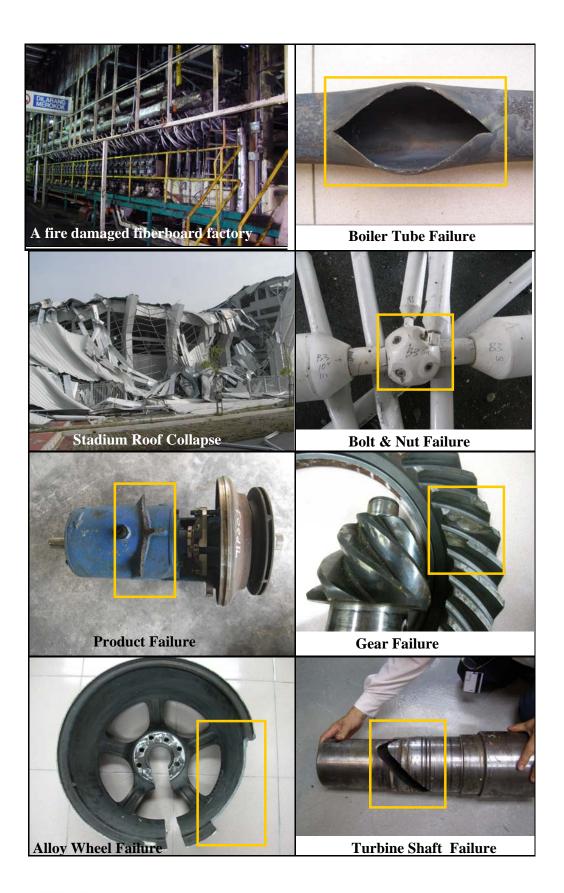
Surfactant D5, Degreaser RP1, RP2 and Biomex 3

# **Our Services**

# **Consultancy Services**

**Metallurgical Consultancy and Failure Investigation Services** 







We specializes in Metallurgical Consultancy, our metallurgist and engineers specialize in industrial product failure investigation, corrosion, industrial accident investigation

Our principle failure analysis engineer and forensic accident investigation expert can solve your industrial failure analysis or provide expert opinion for your insurance accident investigation or product liability investigation.

We provide consultancy on welding problems, develop welding procedures, qualify welding procedures and qualify welders

We provide product liability evaluation of conformance to industry specifications.

# Analysis & Testing Hydrogen Induced Cracking (HIC) Test

Our private laboratory is able to conduct Hydrogen Induced Cracking (HIC) test in accordance to NACE Standard MR-0175 and TM-0284

This test method evaluates the resistance of pipeline and pressure vessel plate steels to Hydrogen Induced Cracking caused by hydrogen absorption from aqueous hydrogen sulfide solution.

An unstressed test specimen is exposed to a solution at ambient temperature and pressure and after a specified time (usually 4 days), the test specimen are removed, sectioned, polished and evaluated. CLR, CTR and CSR ratios were determined

### **Sulphide Stress Cracking (SSC) Test**

Sulphide Stress Cracking (SSC) of test specimen under stress in a four point bend fixture

#### **Destructive Mechanical Tests**

All the test specimens were prepared by our associated company Kejuruteraan Metalim. We carry out destructive mechanical tests

Description	International Code
Tensile Test (Transverse	ASTM 370,ASTM E8, BS EN 10002 Part 1,
Tensile and All Weld Tensile)	ISO 6892, JIS Z 2241
at Ambient Temperature	
Tensile Test at Elevated	BS EN 10002 Part 5
Temperature	
Tensile Test (Reinforce Bars)	BS 4449, MS ISO 146
Tensile Test of Bolts, Screw	ISO 898-1
and Nut	
Proof Load Test of Nut	ISO 898-1, ISO 898-2
Shear Test of Bolt	In House Method
Shear Test of Clad Material	ASTM A263
and Weld Overlay	
Through Thickness Test or Z	ASTM 770, BS EN 10164
Direction Test	
Crack Tip Opening	APII 2008, BS 7448 Part 2 (1997)
Displacement (CTOD)	
Bend Test	ASTM 370 JIS Z 2248
Flattening and Flaring Test	ASTM 370
Charpy Impact Test	ASTM E23, BS EN 10045-1, JIS Z 2242
Vickers Hardness Test	ASTM E92, ISO 6507, JIS Z 2244
Brinell Hardness Test	ASTM E10, JIS Z 2243
Rockwell Hardness Test	ASTM E18, ISO 6508-1
Micro Vickers Hardness Test	ASTM E384
Fracture Test	According to Relevant Code
Nick Break Test	According to Relevant Code
Macro Examination	According to Relevant Code
Micro – Grain Size	ASTM E112
Determination	
Micro – Ferrite and Pearlite	JIS G 0555, JIS G 0557
Micro – Point Counting	ASTM E562
Chemical Composition	QP/Wi/15a
Hydrogen Induced Cracking HIC	NACE MR 0175, TM0284
Sulphide Stress Cracking SSC	NACE TM0177

Corrosion Test -	<ul> <li>Detecting</li> </ul>	ASTM A262 -05 Practice A



susceptibility to inter-granular	
attack in austenitic stainless	ASTM A262 -05 Practice C
steel.	ASTM A262 -05 Practice E
	ASTM A262 -05 Practice F
Corrosion Test – Detecting	
	ASTM G 28 -2008 Method A and B
attack in wrought, Ni Rich, Cr	
Bearing Alloys	

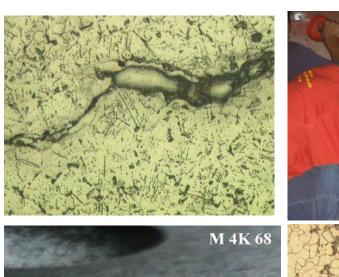


Please refer to the scope of our MS ISO/IEC 17025 accreditation for details. SAMM No. 442



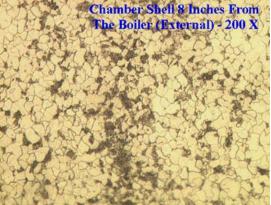
#### **Non-Destructive Tests or NDT**

- 19. Replica Test (In Situ Metallography) for Failure Investigation
- 20. Dye Penetrant Test
- 21. Magnetic Particle Inspection
- 22. Hardness Measurement at Site
- 23. Radiographic Examination of Test Coupons
- 24. In situ Ferrite Content determination using PMI Machine and based on Scheafler Diagram.
- 25. Dimensional Checks using Profile projector
- 26. Positive Material Identification (PMI)
- 27. Boroscopy









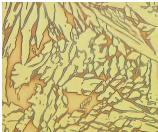


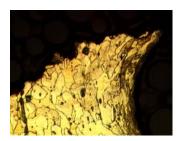


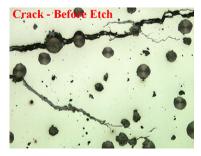
#### **Metallography and Metallurgical Inspection**

- 27. Microstructure Analysis
- 28. Determination of Carburised and Decarburised depths
- 29. Grain Size Determination after Normalising
- 30. Failure Investigations
- 31. Ferrite Counting of Duplex Stainless Steel
- 32. Corrosion Tests According to ASTM 262 Practice A to F













#### Calibration

- 33. Calibration of Pressure Gauges
- 34. Calibration of Pressure Recorders
- 35. Calibration of Welding Machines
- 36. Calibration of Torque Ranches and Torque Calibrators
- 37. Calibration of Emission Spectrometers



## **Our Latest Equipment**

Our latest microscope is capable of infinite focus producing top quality fractographs for Charpy impact specimens, fractured test, nick break test and etc.



## **Our Products**

**ProductsTitle**: METACOS Surfactant D5 – A biodegradable additive to

cooling towers to prevent corrosion

METACOS Biomex 3, RP1 and RP2 - Biodegradable

degreasers for industrial use

METACOS Surfactant D5 is used extensive in cooling towers. This biodegradable addition and environmental friendly dispense away the need to use corrosive acids and alkaline. Biocides – a carcinogen is also not needed.

METACOS Biomex 3, RP1 and RP2 are biodegradable and environmental friendly degreaser used by industry for cleaning their storage tanks and tankers and etc.

METALLURGICAL CONSULTANCY AND SERVICES SDN. BHD. IS ONE OF THE DISTRIBUTORS OF THIS PRODUCT. For further information please contact Dr. Lim Ching Liang (Metallurgist) at 012-2781782

